

CABARRUS COUNTY  
MARLBORO LIGHTS REGULAR 100 FTB  
BRAND CODE-0190 (STD)

LINEROD FILTER ISO-DESCRIPTIVE

EFFECTIVE DATE: 02/04/91  
STANDARD PRODUCTION

|                          |                  |                             |                       |
|--------------------------|------------------|-----------------------------|-----------------------|
| MACHINE TYPE             | :                | KDF-2                       |                       |
| FILTER ROD LENGTH        | :                | 126.0                       | MM                    |
| FILTER CIRCUMFERENCE     | :                | 24.45                       | MM (LASER)            |
| NUMBER UP                | :                | 4                           |                       |
| PLUG LENGTH              | :                | 31.5                        | MM                    |
| ROD R.T.D.               | :                | 17.00                       | IN. H2O (TOTAL ENCAP) |
| PLUG R.T.D.              | :                | 4.25                        | IN. H2O               |
| PLASTICIZER              | :                | TRIACETIN PZ                | 05-800-A              |
| APPLICATION PERCENT      | :                | 8.00                        | % OF DRY WEIGHT       |
| APPLICATION WEIGHT       | :                | 6.20                        | GRAMS / 100 RODS      |
| FILTER TOW               | :                | FT-107 #10(EASTMAN)         | 05-107-E              |
|                          | :                | FT-107 #10(CELANESE)        | 05-107-C              |
| DENIER PER FILAMENT      | :                | 3.0                         |                       |
| TOTAL DENIER             | :                | 35,000                      |                       |
| CROSS SECTION            | :                | # 10                        |                       |
| PLUG WRAP                | :                | 26.25MM X 4500M DEXTER 4500 | 06-276-A              |
| ANCHOR ADHESIVE          | :                | POLYMER 255-11              | PVA 61-007-A          |
|                          | :                | UPACO 6733C                 | PVA 61-455-A          |
| GLUE APP. FOR ANCH. ADH: | SINGLE GLUE LINE |                             |                       |
| LAP ADHESIVE             | :                | FULLER HM 8229CH            | 61-428-A              |
| DRY WEIGHT               | :                | 77.46                       | GRAMS / 100 RODS      |
| DRY WEIGHT W/ GLUE       | :                | 77.74                       | GRAMS / 100 RODS      |
| WET WEIGHT W/ GLUE       | :                | 83.94                       | GRAMS / 100 RODS      |

REASON FOR CHANGE : TO MEET 1991 PURCHASING OBJECTIVE, CONSOLIDATE 4500  
: CORFSA (26.25MM) PLUGWRAP TO THE DEXTER VENDOR.  
: DELETE (KC) 06-145-A (26.25MM X 4725M KC 45-M1)  
: ADDED 06-276-A (DEXTER). NO WGT CHANGE. OK TO MIX.

PREPARED BY : ALLYSON MILBURN  
PREPARATION DATE : 1/21/91

PRINTING DATE : 1/21/91  
PRINTING TIME : 15:07:08

APPROVED BY: *Charles B. Bitts*

SUPERCEDS SPECIFICATION DATED: 1/26/90

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